

Del. 750

Work Order ID 92514

92514

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October-31-12 11:08:03 AM

Item ID: D3917-3

Accept

N900040100

Setup Start *NS1*

Revision ID:

Stop *NS2*

Item Name: Washer

Start Date: 11/07/12

Start Qty: 40.00

40

Cust Item ID:

Required Date: 11/12/12

Req'd Qty: 40.00

40

Customer:

Reference:

Approvals:

Process Plan: MLJDate: 12-11-01

Tooling:

Date:

Run Start *NR1*

QC:

Date:

SPC (Y/N):

Date:

Stop *NR2*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr

Revision Nbr

D3917

A

100

0.00

100

Hardinge

Memo

0.00

Hardinge CNC Lathe Small

TURN AS PER FOLIO FA876 & DWG

FOLIO REV: AADWG REV: A

DEBURR

110

QC2- Inspect parts off machine FAI/FAIB

0.00

110

QC

Memo

0.00

Quality Control

Work Order ID 92514

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Item ID: D3917-3 Accept ***N900040100*** Setup Start ***NS1***
Revision ID: Stop ***NS2***
Item Name: Washer
Start Date: 11/07/12 Start Qty: 40.00 ***40*** Cust Item ID:
Required Date: 11/12/12 Req'd Qty: 40.00 ***40*** Customer:
Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____ Run Start ***NR1***
QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
120	QC8- Inspect parts - second check	0.00							
120									
QC	Memo	0.00							DAS 08 9-89
Quality Control									
130	Identify as per dwg & Stock Location: <u>072</u>	0.00							
130									
Packaging	Memo	0.00							
Packaging									
140	QC21- Final Inspection - Work Order Release	0.00							
140									
QC	Memo	0.00							
Quality Control									

12/11/21 (60)

12/11/22 MF
12-11-21

Picklist Print

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Work Order ID: 92514

Parent Item: D3917-3

Parent Item Name: Washer

Start Date: 11/07/12

Required Date: 11/12/12

Start Qty: 40.00

Required Qty: 40.00

Comments: Ipp Rev:A New Issue 09-12-02 JLM Verified by:DD IPP Rev:B as per dwg REV.A DD
10.02.22 verified by:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
MDELNR0.750 Delrin Round Bar 0.75"		Purchased	No			100	f	158.0460	0.02	0.842104			

Location

Loc Qty

Loc Code

MAT055

158.046

116183

2.4

117273

1.555

117322

0.94

121783

112.664

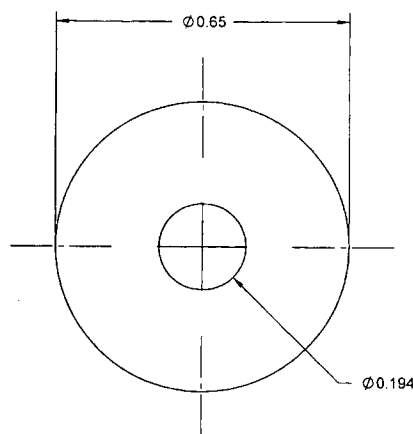
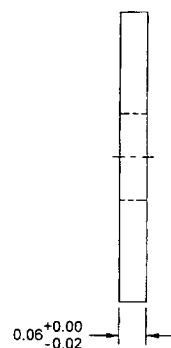
122582

40.487

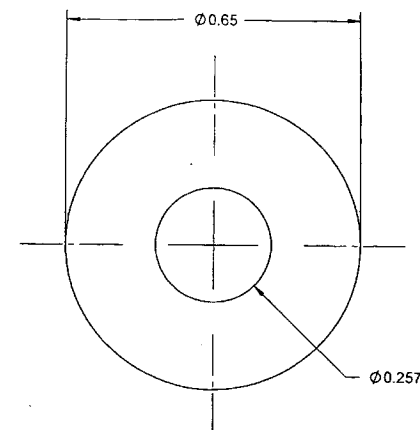
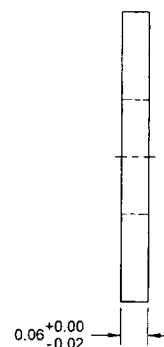
→ 123698

840

12-11-01



D3917-1 WASHER



D3917-3 WASHER

RELEASE
2010-02-16

NOTES

- 1) MATERIAL: DELRIN II 50E OR ACETRON GP ACETAL, COLOR BLACK
REF DART SPEC M-DELRIN-R
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: < 0.01 lbs

A	NEW ISSUE		JPH	10.01.29
REV.		DESCRIPTION	BY	DATE
DESIGN	AJS	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA DRAWING NO. D3917 TITLE WASHER (350 BASKET)		
DRAWN	AJS			
CHECKED	<i>[Signature]</i>			
MFG. APPR.	<i>[Signature]</i>			REV. A
APPROVED	<i>[Signature]</i>			SHEET 1 OF 1
DE APPR.	<i>[Signature]</i>			SCALE
DATE	10.01.29	COPYRIGHT © 2010 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS UNDERSTANDING THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT THE WRITTEN PERMISSION FROM DART AEROSPACE LTD.		NTS